

**What is claimed is:**

1. A process of manufacturing a semiconductor device comprising the step of chemical mechanical polishing for  
5 flattening an interlayer insulating film deposited on a wafer on which desired elements are in advance formed, wherein a stopper layer is formed on a region which will be excessively polished through the chemical mechanical polishing before or after forming the interlayer insulating film.

10 2. A process according to claim 1, wherein the stopper layer has a thickness greater than an intended thickness of the interlayer insulating film to be obtained after the polishing by a thickness of the interlayer insulating film reduced by the  
15 polishing.

3. A process according to claim 1 further comprising the step of photolithography for forming a connection hole in the interlayer insulating film, wherein the stopper layer has a  
20 width greater than that of a resist layer to be removed from a wafer periphery portion in the photolithography step.

4. A process according to claim 1, wherein the stopper layer is a silicon nitride film.

5. A process according to claim 1, wherein the interlayer insulating film is a silicon oxide film.

6. A process according to claim 3, wherein the width of the resist layer to be removed from the wafer periphery portion is 3-4 mm.

7. A process according to claim 1, wherein the stopper layer is removed after the chemical mechanical polishing.

8. A process according to claim 2, wherein the stopper layer has a thickness greater than the intended thickness of the interlayer insulating film by 50-700 Å.